

# MX1-FC

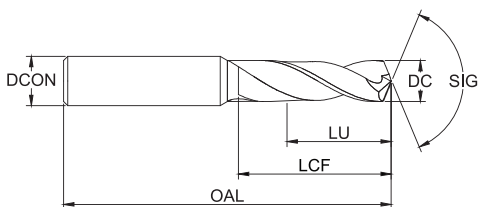
- ▶ MSTM's MX1 drills are designed for high performance when drilling a wide variety of materials, ranging from soft, non-ferrous materials to semi-hardened steels.
- ▶ Custom flute design to allow high feed rates with excellent chip flow.
- ▶ Unique cutting lip design results in uniform cutting forces improving tool life and increasing hole surface quality.
- ▶ Next-generation HiPIMS technology FerroCon coating results in maximum tool surface hardness and smoothness resulting in increased tool life and maximum productivity.
- ▶ High performance holemaking solution for cast iron alloys and steel alloys.



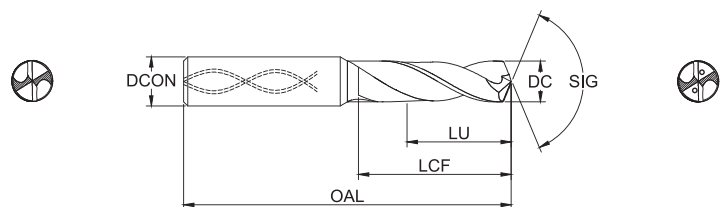
P	M	K	N	S	H
●	○	●	●		

● Recommended ○ Good

## External Coolant



## Internal Coolant



## Stub (External Coolant)



units in mm

CODE	DC	DCON	LU	LCF	OAL
MS-MX1-SB-0-0300-FC	3.0	3	12	16	46
MS-MX1-SB-0-0310-FC	3.1	4	14	18	49
MS-MX1-SB-0-0320-FC	3.2	4	14	18	49
MS-MX1-SB-0-0330-FC	3.3	4	14	18	49
MS-MX1-SB-0-0340-FC	3.4	4	15	20	52
MS-MX1-SB-0-0350-FC	3.5	4	15	20	52
MS-MX1-SB-0-0360-FC	3.6	4	15	20	52
MS-MX1-SB-0-0370-FC	3.7	4	15	20	52
MS-MX1-SB-0-0380-FC	3.8	4	17	22	55
MS-MX1-SB-0-0390-FC	3.9	4	17	22	55
MS-MX1-SB-0-0400-FC	4.0	4	17	22	55
MS-MX1-SB-0-0410-FC	4.1	5	17	22	55
MS-MX1-SB-0-0420-FC	4.2	5	17	22	55
MS-MX1-SB-0-0430-FC	4.3	5	18	24	58
MS-MX1-SB-0-0440-FC	4.4	5	18	24	58
MS-MX1-SB-0-0450-FC	4.5	5	18	24	58
MS-MX1-SB-0-0460-FC	4.6	5	18	24	58
MS-MX1-SB-0-0470-FC	4.7	5	18	24	58
MS-MX1-SB-0-0480-FC	4.8	5	20	26	62
MS-MX1-SB-0-0490-FC	4.9	5	20	26	62
MS-MX1-SB-0-0500-FC	5.0	5	20	26	62
MS-MX1-SB-0-0510-FC	5.1	6	20	26	62
MS-MX1-SB-0-0520-FC	5.2	6	20	26	62
MS-MX1-SB-0-0530-FC	5.3	6	20	26	62
MS-MX1-SB-0-0540-FC	5.4	6	21	28	66
MS-MX1-SB-0-0550-FC	5.5	6	21	28	66
MS-MX1-SB-0-0560-FC	5.6	6	21	28	66
MS-MX1-SB-0-0570-FC	5.7	6	21	28	66
MS-MX1-SB-0-0580-FC	5.8	6	21	28	66
MS-MX1-SB-0-0590-FC	5.9	6	21	28	66
MS-MX1-SB-0-0600-FC	6.0	6	21	28	66

### Stub (External Coolant)



units in mm

CODE	DC	DCON	LU	LCF	OAL
MS-MX1-SB-0-0610-FC	6.1	8	23	31	70
MS-MX1-SB-0-0620-FC	6.2	8	23	31	70
MS-MX1-SB-0-0630-FC	6.3	8	23	31	70
MS-MX1-SB-0-0640-FC	6.4	8	23	31	70
MS-MX1-SB-0-0650-FC	6.5	8	23	31	70
MS-MX1-SB-0-0660-FC	6.6	8	23	31	70
MS-MX1-SB-0-0670-FC	6.7	8	23	31	70
MS-MX1-SB-0-0680-FC	6.8	8	25	34	74
MS-MX1-SB-0-0690-FC	6.9	8	25	34	74
MS-MX1-SB-0-0700-FC	7.0	8	25	34	74
MS-MX1-SB-0-0710-FC	7.1	8	25	34	74
MS-MX1-SB-0-0720-FC	7.2	8	25	34	74
MS-MX1-SB-0-0730-FC	7.3	8	25	34	74
MS-MX1-SB-0-0740-FC	7.4	8	25	34	74
MS-MX1-SB-0-0750-FC	7.5	8	25	34	74
MS-MX1-SB-0-0760-FC	7.6	8	27	37	79
MS-MX1-SB-0-0770-FC	7.7	8	27	37	79
MS-MX1-SB-0-0780-FC	7.8	8	27	37	79
MS-MX1-SB-0-0790-FC	7.9	8	27	37	79
MS-MX1-SB-0-0800-FC	8.0	8	27	37	79
MS-MX1-SB-0-0810-FC	8.1	10	27	37	79
MS-MX1-SB-0-0820-FC	8.2	10	27	37	79
MS-MX1-SB-0-0830-FC	8.3	10	27	37	79
MS-MX1-SB-0-0840-FC	8.4	10	27	37	79
MS-MX1-SB-0-0850-FC	8.5	10	27	37	79
MS-MX1-SB-0-0860-FC	8.6	10	29	40	84
MS-MX1-SB-0-0870-FC	8.7	10	29	40	84
MS-MX1-SB-0-0880-FC	8.8	10	29	40	84
MS-MX1-SB-0-0890-FC	8.9	10	29	40	84
MS-MX1-SB-0-0900-FC	9.0	10	29	40	84
MS-MX1-SB-0-0910-FC	9.1	10	29	40	84

## Stub (External Coolant)



units in mm

CODE	DC	DCON	LU	LCF	OAL
MS-MX1-SB-0-0920-FC	9.2	10	29	40	84
MS-MX1-SB-0-0930-FC	9.3	10	29	40	84
MS-MX1-SB-0-0940-FC	9.4	10	29	40	84
MS-MX1-SB-0-0950-FC	9.5	10	29	40	84
MS-MX1-SB-0-0960-FC	9.6	10	31	43	89
MS-MX1-SB-0-0970-FC	9.7	10	31	43	89
MS-MX1-SB-0-0980-FC	9.8	10	31	43	89
MS-MX1-SB-0-0990-FC	9.9	10	31	43	89
MS-MX1-SB-0-1000-FC	10	10	31	43	89
MS-MX1-SB-0-1010-FC	10.1	12	31	43	89
MS-MX1-SB-0-1020-FC	10.2	12	31	43	89
MS-MX1-SB-0-1030-FC	10.3	12	31	43	89
MS-MX1-SB-0-1040-FC	10.4	12	31	43	89
MS-MX1-SB-0-1050-FC	10.5	12	31	43	89
MS-MX1-SB-0-1060-FC	10.6	12	31	43	89
MS-MX1-SB-0-1070-FC	10.7	12	33	47	95
MS-MX1-SB-0-1080-FC	10.8	12	33	47	95
MS-MX1-SB-0-1090-FC	10.9	12	33	47	95
MS-MX1-SB-0-1100-FC	11	12	33	47	95
MS-MX1-SB-0-1110-FC	11.1	12	33	47	95
MS-MX1-SB-0-1120-FC	11.2	12	33	47	95
MS-MX1-SB-0-1130-FC	11.3	12	33	47	95
MS-MX1-SB-0-1140-FC	11.4	12	33	47	95
MS-MX1-SB-0-1150-FC	11.5	12	33	47	95
MS-MX1-SB-0-1160-FC	11.6	12	33	47	95
MS-MX1-SB-0-1170-FC	11.7	12	33	47	95
MS-MX1-SB-0-1180-FC	11.8	12	33	47	95
MS-MX1-SB-0-1190-FC	11.9	12	35	51	102
MS-MX1-SB-0-1200-FC	12	12	35	51	102
MS-MX1-SB-0-1210-FC	12.1	14	35	51	102
MS-MX1-SB-0-1220-FC	12.2	14	35	51	102

## Stub (External Coolant)



units in mm

CODE	DC	DCON	LU	LCF	OAL
MS-MX1-SB-0-1230-FC	12.3	14	35	51	102
MS-MX1-SB-0-1240-FC	12.4	14	35	51	102
MS-MX1-SB-0-1250-FC	12.5	14	35	51	102
MS-MX1-SB-0-1260-FC	12.6	14	35	51	102
MS-MX1-SB-0-1270-FC	12.7	14	35	51	102
MS-MX1-SB-0-1280-FC	12.8	14	35	51	102
MS-MX1-SB-0-1290-FC	12.9	14	35	51	102
MS-MX1-SB-0-1300-FC	13	14	35	51	102
MS-MX1-SB-0-1310-FC	13.1	14	35	51	102
MS-MX1-SB-0-1320-FC	13.2	14	35	51	102
MS-MX1-SB-0-1330-FC	13.3	14	37	54	107
MS-MX1-SB-0-1340-FC	13.4	14	37	54	107
MS-MX1-SB-0-1350-FC	13.5	14	37	54	107
MS-MX1-SB-0-1360-FC	13.6	14	37	54	107
MS-MX1-SB-0-1370-FC	13.7	14	37	54	107
MS-MX1-SB-0-1380-FC	13.8	14	37	54	107
MS-MX1-SB-0-1390-FC	13.9	14	37	54	107
MS-MX1-SB-0-1400-FC	14	14	37	54	107
MS-MX1-SB-0-1410-FC	14.1	16	38	56	111
MS-MX1-SB-0-1420-FC	14.2	16	38	56	111
MS-MX1-SB-0-1430-FC	14.3	16	38	56	111
MS-MX1-SB-0-1440-FC	14.4	16	38	56	111
MS-MX1-SB-0-1450-FC	14.5	16	38	56	111
MS-MX1-SB-0-1460-FC	14.6	16	38	56	111
MS-MX1-SB-0-1470-FC	14.7	16	38	56	111
MS-MX1-SB-0-1480-FC	14.8	16	38	56	111
MS-MX1-SB-0-1490-FC	14.9	16	38	56	111
MS-MX1-SB-0-1500-FC	15	16	38	56	111
MS-MX1-SB-0-1510-FC	15.1	16	38	58	115
MS-MX1-SB-0-1520-FC	15.2	16	38	58	115
MS-MX1-SB-0-1530-FC	15.3	16	38	58	115

## Stub (External Coolant)



units in mm

CODE	DC	DCON	LU	LCF	OAL
MS-MX1-SB-0-1540-FC	15.4	16	38	58	115
MS-MX1-SB-0-1550-FC	15.5	16	38	58	115
MS-MX1-SB-0-1560-FC	15.6	16	38	58	115
MS-MX1-SB-0-1570-FC	15.7	16	38	58	115
MS-MX1-SB-0-1580-FC	15.8	16	38	58	115
MS-MX1-SB-0-1590-FC	15.9	16	38	58	115
MS-MX1-SB-0-1600-FC	16	16	38	58	115
MS-MX1-SB-0-1610-FC	16.1	18	39	60	119
MS-MX1-SB-0-1620-FC	16.2	18	39	60	119
MS-MX1-SB-0-1630-FC	16.3	18	39	60	119
MS-MX1-SB-0-1640-FC	16.4	18	39	60	119
MS-MX1-SB-0-1650-FC	16.5	18	39	60	119
MS-MX1-SB-0-1660-FC	16.6	18	39	60	119
MS-MX1-SB-0-1670-FC	16.7	18	39	60	119
MS-MX1-SB-0-1680-FC	16.8	18	39	60	119
MS-MX1-SB-0-1690-FC	16.9	18	39	60	119
MS-MX1-SB-0-1700-FC	17	18	39	60	119
MS-MX1-SB-0-1710-FC	17.1	18	40	62	123
MS-MX1-SB-0-1720-FC	17.2	18	40	62	123
MS-MX1-SB-0-1730-FC	17.3	18	40	62	123
MS-MX1-SB-0-1740-FC	17.4	18	40	62	123
MS-MX1-SB-0-1750-FC	17.5	18	40	62	123
MS-MX1-SB-0-1760-FC	17.6	18	40	62	123
MS-MX1-SB-0-1770-FC	17.7	18	40	62	123
MS-MX1-SB-0-1780-FC	17.8	18	40	62	123
MS-MX1-SB-0-1790-FC	17.9	18	40	62	123
MS-MX1-SB-0-1800-FC	18	18	40	62	123
MS-MX1-SB-0-1810-FC	18.1	20	41	64	127
MS-MX1-SB-0-1820-FC	18.2	20	41	64	127
MS-MX1-SB-0-1830-FC	18.3	20	41	64	127
MS-MX1-SB-0-1840-FC	18.4	20	41	64	127

## Stub (External Coolant)



units in mm

CODE	DC	DCON	LU	LCF	OAL
MS-MX1-SB-0-1850-FC	18.5	20	41	64	127
MS-MX1-SB-0-1860-FC	18.6	20	41	64	127
MS-MX1-SB-0-1870-FC	18.7	20	41	64	127
MS-MX1-SB-0-1880-FC	18.8	20	41	64	127
MS-MX1-SB-0-1890-FC	18.9	20	41	64	127
MS-MX1-SB-0-1900-FC	19	20	41	64	127
MS-MX1-SB-0-1910-FC	19.1	20	42	66	131
MS-MX1-SB-0-1920-FC	19.2	20	42	66	131
MS-MX1-SB-0-1930-FC	19.3	20	42	66	131
MS-MX1-SB-0-1940-FC	19.4	20	42	66	131
MS-MX1-SB-0-1950-FC	19.5	20	42	66	131
MS-MX1-SB-0-1960-FC	19.6	20	42	66	131
MS-MX1-SB-0-1970-FC	19.7	20	42	66	131
MS-MX1-SB-0-1980-FC	19.8	20	42	66	131
MS-MX1-SB-0-1990-FC	19.9	20	42	66	131
MS-MX1-SB-0-2000-FC	20	20	42	66	131